



<i>Part Number: 14018</i>	<i>Revision: <u>A</u></i>	<i>Effective Date: <u>6/15/2004</u></i>	<i>By: Steve Dutton</i>
<i>Document Type (indicate):</i>	<input type="radio"/> Bill of Material	<input type="radio"/> Drawing (may be attached)	<input checked="" type="radio"/> Specification
	<input type="radio"/> Assembly Instructions	<input type="radio"/> Operating Procedure	<input type="radio"/> Other

302 HEADER ASSEMBLY INSTALLATION

Points of interest:

- Do not level the engine. Adjust the engine to fit the side pipes.
- Please note that the body cutouts for the headers/sidepipes, as performed by Factory Five Racing, Inc., are PRELIMINARY, are cut DELIBERATELY undersized, and are intended to be modified as necessary to accommodate the various engine/tranny/header/sidepipe configurations available to our customers. It may, therefore, be necessary to modify the opening so as to facilitate your specific application.
- The splash guards behind the rear tires will push the fender out which provides additional clearance at the front of the pipe.
- It may be deceiving, particularly on the passenger side, that the headers appear to aim forward toward the wheel well. **THIS IS NORMAL.** As seen in the pictures above, the sidepipes will mate right up to them, despite the fact that they appear to aim forward.
- It may also be necessary to drill out (oval) the header-to-sidepipe flange holes so as to allow flexibility in the angle of the sidepipe.

The following series of photos depicts a KNOWN GOOD set of 302 Headers installed on a Factory Five Roadster. The alignment and fitment of the set of headers shown in these photos is as the customer should see it when their headers are installed on their FFR Roadster.



PASSENGER SIDE, HEADER OUTPUT, SIDE PROFILE



PASSENGER SIDE, HEADER OUTPUT, DIRECT VIEW UP THE PIPES



PASSENGER SIDE, VIEW FROM TOP, INSIDE ENGINE COMPARTMENT



PASSENGER SIDE, SIDPIPE ATTACHED



PASSENGER SIDE, WITH SIDEDIPE, DIRECT VIEW FROM UNDERNEATH



DRIVER SIDE, HEADER OUTPUT, SIDE PROFILE



DRIVER SIDE, HEADER OUTPUT, VIEW STRAIGHT IN THE PIPES



DRIVER SIDE, VIEW FROM TOP, INSIDE ENGINE COMPARTMENT



DRIVER SIDE, WITH SIDE PIPE, SIDE PROFILE



DRIVER SIDE, WITH SIDE PIPE, VIEW FROM UNDERNEATH



DRIVER SIDE WITH SIDE PIPE INSTALLED, FULL PROFILE