



Factory Five Racing, Inc.

Part Number: 80921

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818 Trunk Instructions



Drill, $\frac{1}{8}$ " , $\frac{1}{4}$ " , $\frac{25}{64}$ " drill bits, $\frac{5}{32}$ " hex key, Tin snips, clamps, rivnut tool, silicone, razor knife.
The trunk will make it harder to remove the front engine cover section, the trunk parts will have to be unbolted for it to be removed.

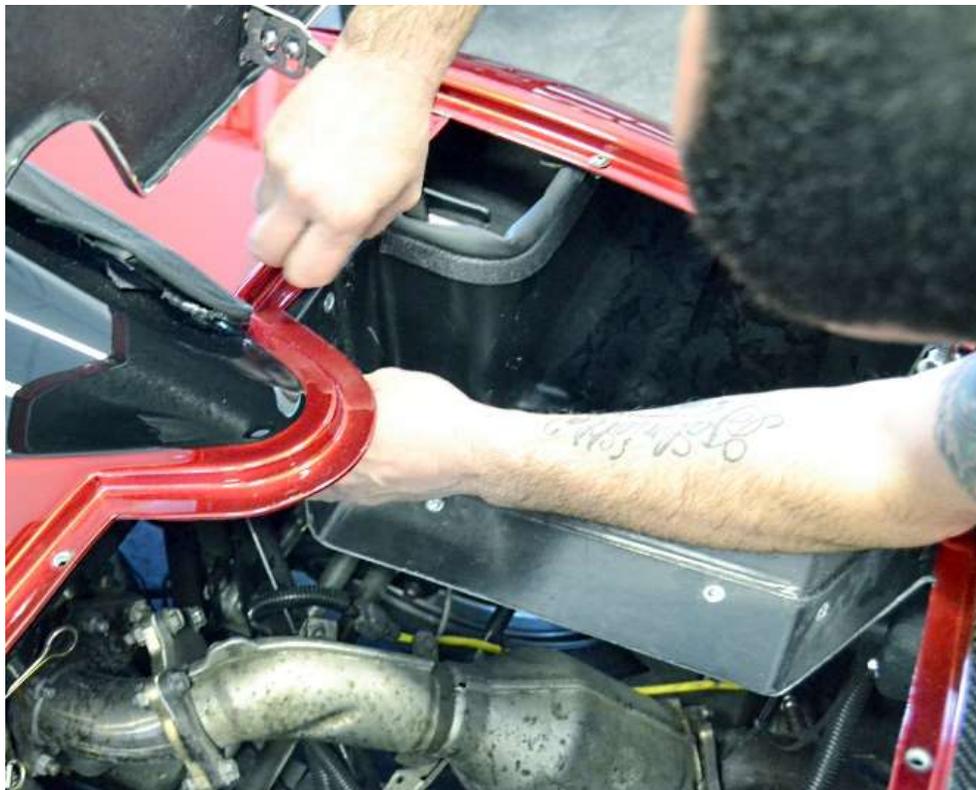


Left trunk, middle trunk, right trunk



Cut the weatherstrip into (2) 6" pieces and push onto the front corners of the trunk parts.

Insert the right side of the trunk into the engine bay.



Hold the trunk part up to the underside of the body flange then push it to the outside until it contacts the inside of the fender and clamp the flange to the rear bumper and front engine cover flanges.



Use an $\frac{1}{8}$ " drill bit to drill (3) bolt locations through both the body flanges and the trunk flange.

Remove the trunk panel.

Repeat this procedure for the left side of the trunk.



On the left and right trunk panels at the $\frac{1}{8}$ " hole locations, drill the holes out using a $\frac{25}{64}$ " drill bit and install rivnuts.

On the body flanges at the $\frac{1}{8}$ " hole locations, drill the holes out using a $\frac{1}{4}$ " drill bit.



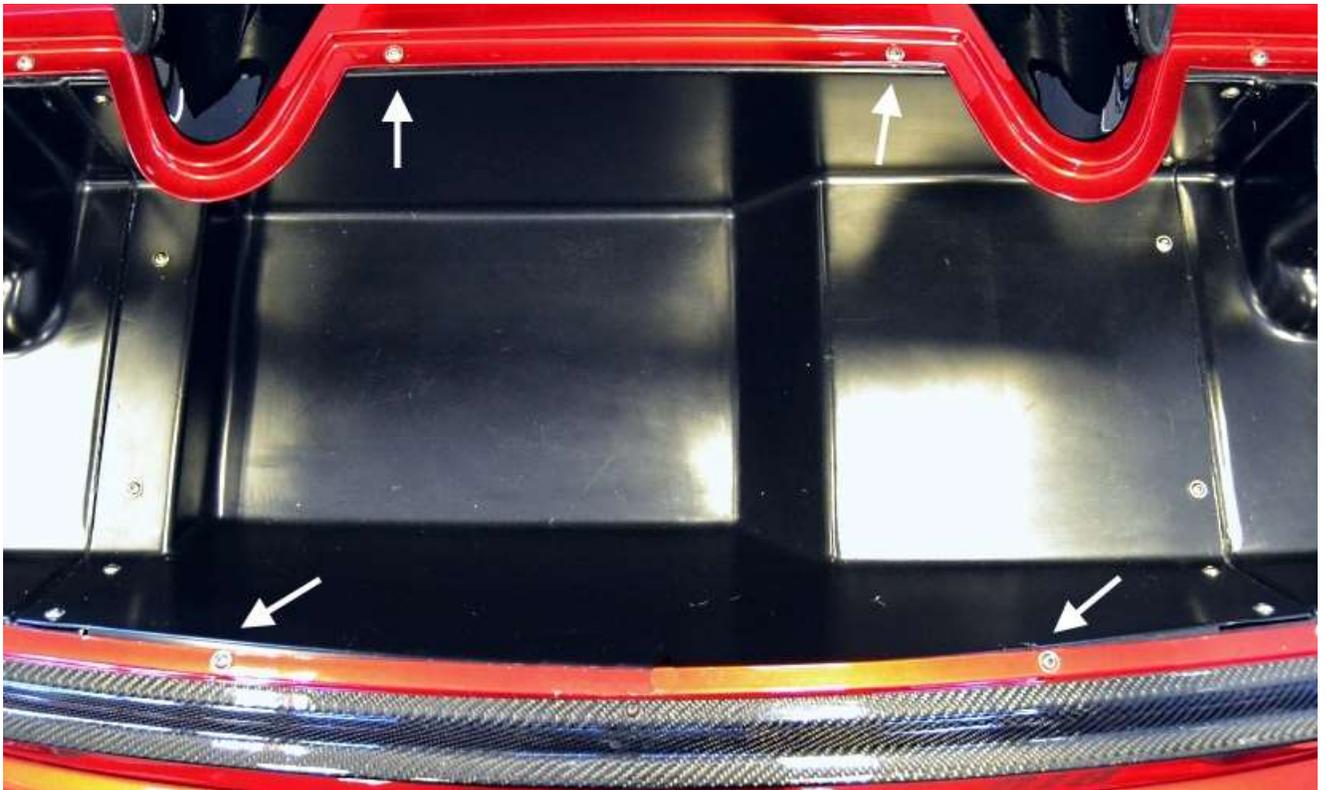
Reinstall the trunk side panels and fasten to the body flanges using the $\frac{1}{4}$ " x $\frac{3}{4}$ " flange head screws but do not tighten them yet.



Insert the middle trunk panel so that the front and rear flanges are under the body flanges like the side panels then tighten the side trunk panel screws.



Drill $\frac{1}{8}$ " pilot holes through each side of the trunk, (2) on the front face, (2) on the bottom face and (2) on the rear face.



Drill $\frac{1}{8}$ " pilot holes through the front and rear body flanges and the middle trunk flanges.

Loosen the trunk side panel screws and remove the trunk panel.

Drill out and install rivnuts in the trunk side panel flanges for the middle trunk panel.
Drill out and install rivnuts in the front and rear flanges of the middle trunk panel.
Drill out the body flange $\frac{1}{8}$ " holes using a $\frac{1}{4}$ " drill bit.
Drill out the middle trunk side holes using a $\frac{1}{4}$ " drill bit.



Reinstall the center trunk panel using the remaining $\frac{1}{4}$ " x $\frac{3}{4}$ " flange head screws.

If desired, silicone the trunk side panels to the fenders.

Use the half moon stick-on weatherstrip around the trunk opening on the body flange. This may require trimming the flange on the rear engine cover.

Paint the Block-off panel if desired so that the aluminum cannot be seen through the mesh in the rear engine cover.

Silicone the block-off panel to the underside of the vent opening to seal the trunk area.